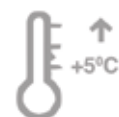


## Technical Data Sheet

### Stars

**Product description:** natural mineral lime base wall covering for high decorative finish on interior and exterior surfaces.



**Name:** STARS

**Composition:** aged, finely filtered slaked lime putty, special powdered marble granules sifted and powder from volcanic stones elected according to granule size of 000 = mm. 0.0 ÷ 1,2, natural mica flakes, water and special additives (no more than 2,5% total in wet volume)

**Type of Surface to be Covered:**

New

plaster no priming necessary  
gypsum one coat of **Quartz Primer**  
plasterboard one coat of **Quartz Primer**  
medium density one coat of **Quartz Primer**

Old

old plaster one coat of **Universal Primer**  
distemper/fast-drying brush down thoroughly and one coat of **Universal Primer**  
limewash brush down thoroughly  
polished lime finish sandpaper, brush down and one coat of **Quartz Primer**  
washable paint one coat of **Quartz Primer**

**Performance:**

excellent very high decorative effect  
good drying capacity  
excellent natural anti-mould and mildew  
very high adhesion to support  
good coating capacity  
excellent filler properties  
excellent workability

**Appearance:**

It is a white paste which can be worked in rough or smooth finish. It is a very hard plaster once dry. It contains silver mica flakes on the surface.

**Colours:**

white, with small silver flakes and any colour possible from our chart of **Colouring System**

**Packaging:**

24 kg. in polyethylene containers

**Application:**

By hand, with a steel trowel and brush trowel wach tech. video for Instructions



**STUCCO ITALIANO S.r.l**  
Via Rovereto 20, Costabissara 36030 - Italia  
T.: +39 347 2469500 - info@stuccoitaliano.it  
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**Dilution:** none: ready-to-use paste

**Consumption:** 3,00 kg/sq.m.

**Drying (carbonation):** 4 hours at 20°C to the touch  
48 hours at 20°C below the surface  
180 days stable

**Temperatures:** min. 5 max 30°C - U.R.< 85 % ca.

**Specific weight:** 1,590 ± 50 (gr/LT.)

**Volumetric Mass:** 1,690 ± 60

**Viscosity:** 200,000 ± 25,000 CPS = 20° C (white)

**Fade resistance:** resistant/non-resistant (ASTM norms)

**pH after 30 days:** 12.4 ± 0,20

**Vapour resistance:**  $\propto 24 \pm 2$  average (ASTM norms)

**Vapour permeability:**  $\text{gr/m}^2 \times 24 \text{ h} = 260 \pm 30$  (ASTM norms)

**Inflammability:** non-flammable



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<b>VOC Classification:</b>	As per Dir. 2004/ 427 EC, Cat. A/c: Paints for exterior walls of mineral substrate. Eu limit g/l (2010). This product contains 0 g/l of Voc.
<b>Shelf Life:</b>	48 months
<b>Storage Suggestions:</b>	Product maintains its characteristics best if protected from extreme heat or cold. Avoid freeze.
<b>Safety Norms:</b>	Lime products are caustic. In case of contact with eyes or skin, rinse thoroughly with water. Keep out of reach of children.
<b>Disposal:</b>	Product must be disposed of according to norms and regulations in force. Containers must be sent for recycling.

We have drawn up the material presented above to the best of our technical and experiential knowledge. Nevertheless, our suggestions and recommendations are not guaranteed. We reserve the right to make modifications to the present information without previous warning.